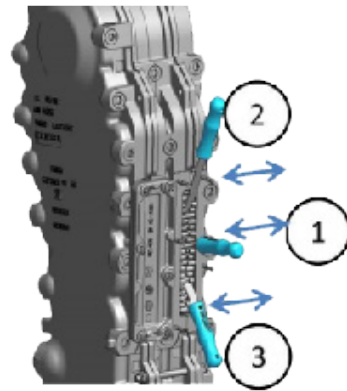


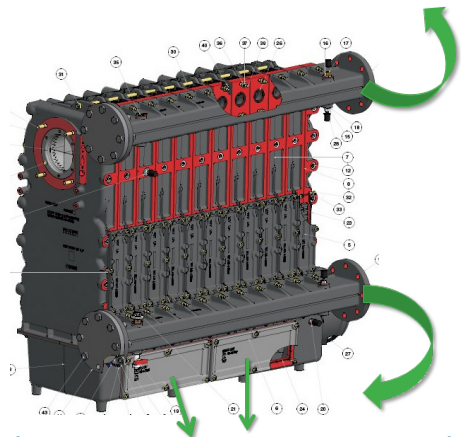
# MACH<sup>®</sup> Condensing Boiler: Design Recommendations for Ease of Maintenance

- ✓ Keep a log book to record water filling, refilling, topping up, water quality measurements and water treatments.
- ✓ Always mount de-airing devices at the highest points in the installation
- ✓ Install valves within the installation – near the boiler and on strategic locations, anticipating future expansions in the system – to avoid filling, refilling and topping up as much as possible.
- ✓ Install a water meter to check the amount of filled and refilled water.
- ✓ Install a filter in the return
- ✓ Repair leakages as soon as possible.

**The heat exchanger can be cleaned by using a cleaning blade**



**In case of watercircuit issues, the manifolds can be removed to clean each section individually**



**Inspection covers: can be removed to inspect and clean the condensate collector**

**BEKAERT**  
better together



**Patterson-Kelley**

For more information please visit us at [harscopk.com](http://harscopk.com)